

Date: Tuesday, 7/11/2006 1:05:12 PM  
User: Kim Johnston

## Process Sheet

|  |   |   |               |
|--|---|---|---------------|
| Customer   | : CU-DAR001 Dart Helicopters Services   | Drawing Name  | : BUSHING     |
| Job Number   | : 27862   |   |               |
| Estimate Number  | : 10503   |   |               |
| P.O. Number  | : N/A   | Part Number   | : D2745       |
| This Issue   | : 7/11/2006 S.O. No. : N/A  | Drawing Number  | : D2745 REV B |
| Prsht Rev.   | : NC  | Project Number  | : N/A         |
| First Issue  | : N/A   | Drawing Revision  | : B           |
| Previous Run   | : 27187   | Material  | : N/A         |
| Written By   | : <u>[Signature]</u>  | Due Date  | : 8/10/2006   |
| Checked & Approved By  | : <u>[Signature]</u> 06.07.11   | Qty:  | 150           |
| Comment  | : Est C 02.03.07 Update to turn in house NG Um: Each                                |   |               |
| <b>Additional Product</b>  |   |   |               |
| Job Number:  |    |   |               |
| Seq. #:  | Machine Or Operation:   | Description :   |               |
| 1.0  | M303R0750   | 303 Round Bar .75"  |               |
|  |    |                                      |               |
| Comment: Qty.: 0.1007 f(s)/Unit Total : 15.1043 f(s)<br>303 ROUND .75"<br>Machine per Folio FA201 Material: AISI 303 SS Batch: <u>10Z085</u> |   |   |               |
| 2.0  | HARDINGE  | HARDINGE CNC LATHE SMALL  |               |
|  |  |  <i>Locked off (S)</i>             |               |
| Comment: HARDINGE CNC LATHE SMALL<br>1-Turn Blank as per Dwg D2515<br>2-Deburr <i>Issue P-0 2000</i>   |   |   |               |
| 3.0  | QC2   | INSPECT PARTS AS THEY COME OFF MACHINE  |               |
|  |  |  <i>Received &amp; Inspect for</i> |               |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>Turned damage 1/06/09/25 (S)</i>  |   |   |               |
| 4.0  | QC5   | SECOND CHECK  |               |
|  |  |  <i>Job 08.26 (S)</i>              |               |
| Comment: SECOND CHECK <i>Inspect Level 5</i> <i>as per</i>   |   |   |               |
| 5.0  | SMALL FAB 1   | SMALL & MEDIUM FAB RESOURCE 1   |               |
|  |  |                                    |               |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 <i>W/K</i><br>Tumble & deburr any sharp edges as per dwg  |   |   |               |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA: 

Date: 06/09/27

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Date: Tuesday, 7/11/2006 1:05:12 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27862

Part Number: D2745

Job Number:



| Seq. #: | Machine Or Operation:   | Description :             |
|---------|---|---------------------------|
| 6.0     | PACKAGING 1   | PACKAGING RESOURCE #1     |
|         |   |                           |
|         | <p>Comment: PACKAGING RESOURCE #1<br/>Identify and Stock<br/>Location: 5189</p> | <p>Ac 6/9/07 (159)</p>    |
| 7.0     | DC  | DOCUMENT CONTROL          |
|         |   | <br><p>159</p>            |
|         | <p>Comment: DOCUMENT CONTROL<br/>Inspection Level 21</p>                        | <p>159<br/>D 06/09/07</p> |

Job Completion



U 26.09.27

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

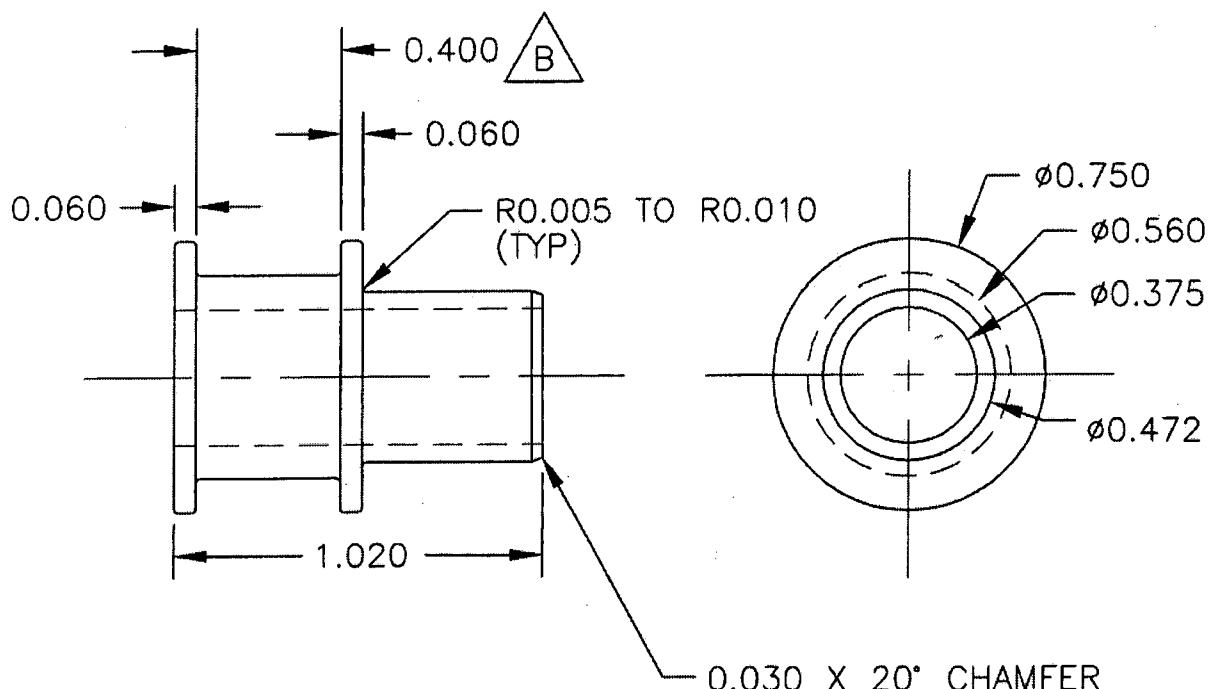
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

|                      |                       |   |
|----------------------|-----------------------|---|
| DESIGN<br><i>BB</i>  | DRAWN BY<br><i>GP</i> | DART AEROSPACE USA, INC.<br>FAIRCHILD INTERNATIONAL AIRPORT, WA |
| CHECKED<br><i>BB</i> | APPROVED<br><i>RE</i> | DRAWING NO.<br>D2745  |
| DATE<br>98.10.23     |                       | REV. B<br>SHEET 1 OF 1  |
|                      |                       | TITLE<br>BUSHING  |
|                      |                       | SCALE<br>2:1  |
| A                    | 98.04.16              | NEW ISSUE   |
| B                    | 98.10.23              | DIM 0.400 WAS 0.380   |

RELEASED  
98-11-03 DS

MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27862



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>MATERIAL BATCH NUMBER</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------|------------------------------|--------------------|
| 159             | D2745              | Bushing          | M102085 Batch M303R0750      | 2080               |
| 167             | D3501              | Bushing          | M102085 Batch M303R0750      | 2080               |

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

*[Signature]*  
METEC Metal Technology Inc.

*[Signature]*  
Shigi (Regula) Walz

Vankleek Hill, September 25, 2006

